

TÜV Rheinland

Technischer Überwachungs-Verein Rheinland

Certificate of Compliance

No. I-9663336-9603

Regarding the certification of products which are in the scope of the
Council Directive 89/336/EEC
the applicant

Advantech Co., Ltd.
4Fl., No. 108-3, Ming-Chuan Rd., Shin-Tien City, Taipei Hsien 231,
Taiwan, R.O.C.

has successfully demonstrated that its product

Digital I/O Cards
PCL-720, PCLD-885, PCLD-786, PCLD-7225, PCL-731, PCL-732, PCL-832

is in compliance with
prEN 50 082-2:1992, EN 55 022:1994 Class A, EN 60 555-2:1987
EN 60 555-3:1987/A1:1991, IEC 801-2:1984, IEC 801-3:1984, IEC 801-4:1988

as described in the Technical Report P 9663336E01

This Certificate is based on a single evaluation of one sample of the above mentioned product.

It does not imply an assessment of the whole production and does not permit the use of a
licensed test mark of TÜV Rheinland.

TÜV Rheinland Product Safety GmbH.
Taipei, 21.03.1996

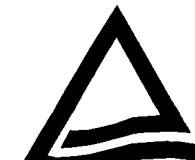
Dipl.-Ing. K. Heinz
Certification Centre

Dipl.-Ing. U. Meyer
Testing Centre



The CE marking may only be used if all relevant and effective EC Directives are complied with.



**Testreport No: P9663336E01**

Page 1 of 28

about

Electromagnetic Compatibility**Applicant:**Advantech Co., Ltd. 4Fl., No. 108-3, Ming-Chuan Rd.
Shin-Tien City, Taipei Hsien 231, Taiwan**Kind of Equipment:****Digital I/O Cards****Type Designation:**PCL-720, PCLD-885, PCLD-786, PCLD-7225,
PCL-731, PCL-732, PCL-832**Trade Mark:**

Advantech

Standard:prEN 50 082-2:1992 EN 55 022:1994 Class A
IEC 801-2:1984 EN 60 555-2:1987
IEC 801-3:1984 EN 60 555-3:1987/A1:1991
IEC 801-4:1988**Date of Receipt of Test Item:**

16.11.1995

Gesehenden 21.02.1996
TÜV Rheinland Product Safety GmbH**Date of Testing:**

20.12.1995

passed.**Test result:** The above mentioned product has been tested and**überprüft:**
reviewed by

Date, signature

1.03.96 *Paul J.*
TÜV Rheinland
Product Safety GmbH
P 9 6 6 3 3 3 612.03.96 *Paul J.*
Date, signature**Other aspects:****This equipment is tested against the requirements for apparatus intended to be used in the industrial environment. However, this equipment requires a special permit by the competent authorities if used in residential or light industrial environment.**

This test report may be distributed only in its complete unabridged form. This report summarizes the results of a single investigation performed on the described test object. Unless validated by a EMC license bearing the same report number, this test report alone does not entitle the applicant the EMC-mark or any other test mark of approval on their products.

This report displays the emission and the immunity against disturbances of the tested product. If the tested product will be used with additional equipment other than those mentioned in this report or if the tested product will be used against the manufacturers description, the compliance with relevant standards for the system has to be ensured. Any mentioning of TÜV Rheinland or testing done by TÜV Rheinland in connection with distribution or use of the product described in this report must be approved by TÜV Rheinland in writing. A valid license is regarded as such an approval.

Content

**TÜV Rheinland
Product Safety GmbH**

1. TEST SITE	P.9..6..6..3..3..6.....3
2. DESCRIPTION OF THE TEST SAMPLES.....	3
2.1. GENERAL DESCRIPTION OF EQUIPMENT	3
2.2. RATING AND PHYSICAL CHARACTERISTICS	4
2.3. SOURCES OF INTERFERENCE	4
2.4. NOISE SUPPRESSION PARTS	4
2.5. SUBMITTED DOCUMENTS	4
3. MEASUREMENT CONDITIONS.....	5
3.1. MODES OF OPERATION	5
3.2. ADDITIONAL EQUIPMENT	5
3.3. TEST SETUP	5
3.4. LIST OF TEST AND MEASUREMENT INSTRUMENTS	6
3.5. ABBREVIATIONS.....	6
4. TEST RESULTS EMISSION.....	7
4.1. CONTINUOUS INTERFERENCES.....	7
4.1.1. Conducted Emission (AC Mains)	7
4.1.2. Radiated Emission	15
4.2. DISTURBANCES IN SUPPLY SYSTEMS.....	18
4.2.1. Harmonics	18
4.2.2. Voltage Fluctuations.....	18
5. TEST RESULTS IMMUNITY.....	19
5.1. ENCLOSURE PORT.....	19
5.1.1. Radio-Frequency Electromagnetic Field	19
5.1.2. Electrostatic Discharge.....	22
5.2. INPUT AND OUTPUT AC POWER PORTS	23
5.2.1. Fast Transients Common Mode.....	23
5.3. PORTS FOR SIGNAL LINES.....	24
5.3.1. Fast Transients Common Mode.....	24
6. PHOTOGRAPHS OF THE TEST SET-UP.....	25
7. LIST OF TABLES.....	28
8. LIST OF FIGURES	28
9. LIST OF PICTURES	28



1. Test Site

Electronics Testing Center, Taiwan

TÜV Rheinland
Product Safety GmbH
P 9 6 6 3 3 6

EMS Test Site:

No. 8 Lane 29, Wen-Ming Rd., Lo-Shan Tsun, Kuei-Shan Hsiang, Taoyuan, Taiwan, R.O.C.

EMI Test Site:

No. 34, Neighborhood 5, Ding Fu Tsuen, Linkou Hsiang, Taipei Hsien, Taiwan, R.O.C.

All tests were conducted by a TÜV Rheinland appointed inspector.

2. Description of the Test Samples

2.1. General Description of Equipment

The test samples are Digital I/O- and Counter Cards with the model numbers **PCL-720**, **PCLD-885**, **PCLD-786**, **PCLD-7225**, **PCL-731**, **PCL-732**, **PCL-832** for general use in the Industrial Environment.

The PCLD-885 provides 16 SPST power relay channels with a maximum contact rating of AC 250V at 5A or DC 30V at 5A. This card can be driven directly by the digital output from PC-Lab Cards. The PCL-series is consisting of cards handling digital I/O channels and providing flexible timer/counter channels.

2.2. Rating and Physical Characteristics

Model No.	Description of Card	Ratings	Protection Class
PCL-720	Digital I/O Counter Card	5V / 500mA	III
PCLD-885	16-channel Power Relay Output Board	12V / 22mA (each relay)	III
PCLD-786	AC/DC Pow. SSR&RelayDriv. Board	not defined	III
PCLD-7225	24-channel Relay-output Board	12V / 44mA 5V / <100mA (each relay)	III
PCL-731	48-bit Digital I/O Card	5V / 800mA	III
PCL-732	High-Speed DIO & Vector Inter. Card	5V / 800mA	III
PCL-832	3-axis Servo-motor Control Card	5V / 500mA 12V / 200mA	III

2.3. Sources of Interference

TÜV Rheinland
Product Safety GmbH
P 9 6 6 3 3 3 6

1. Switching frequency of Power Supply of the completely tested PC.
2. Pulses on clock or other lines of CPU card or peripheral cards

2.4. Noise Suppression Parts

None for the Digital IO Cards as the units under test

2.5. Submitted Documents

- 1) Information in the User / Installation Manual contains no information which are in the scope of this report.
- 2) Construction drawings
- 3) Photographic documentation

3. Measurement Conditions

**TÜV Rheinland
Product Safety GmbH**

P 9 6 6 3 3 3 6

3.1. Modes of Operation

The Digital I/O Cards were run in a configuration and set up as described in the next paragraph. A test program was run during all tests as described herein and which was set up by the customer

3.2. Additional Equipment

For Susceptibility Testing the Digital I/O Cards were set up with the following additional equipment:

“HP” PC, type Vectra VE4/66

“Packard Bell” Monitor, type 1402S for SBC-490

“HP” Keyboard, type C3757B#AB0, type C1405B for SBC-490

For Emission Testing the CPU Cards were set up with the “IBM” Monitor, type 8512-001, a “HP” Keyboard, type . C3757B#AB0 and a “HP”PC, type VE 4/66. Additionally, an Advantech D-type 37 pin connector wiring board, type PCLD-880, was used.

3.3. Test Setup

The test setup was realized on a table of 40 cm height during all EMI tests. An unshielded power cable of about 2 m length was used. The following cable lengths were used:

PC	1.5 m unshielded	power cord
Keyboard	1.2 m shielded with core	signal cable
Monitor	1.5 m shielded	signal cable

3.4. List of Test and Measurement Instruments

Table 1: List of Test and Measurement Equipment

TÜV Rheinland
Product Safety GmbH
P 9 6 6 3 3 3 6

For Emission Tests:

Equipment	Manufacturer	Model No.	Cal. Date
RF Test Receiver	Rohde and Schwarz	ESH3	Oct. 26, 1995
Line Impedance Stabilization Network	Rohde and Schwarz	ESH2-Z5	N/A
		KNW-407	N/A
Shield Room	Riken		N.C.R.
RF Test Receiver	Rohde and Schwarz	ESVP	Nov. 28, 1995
Spectrum Analyzer	Hewlett-Packard	8568B	Nov. 18, 1995
Pre-amplifier	Hewlett-Packard	8447D	Oct. 30, 1995
Pre-selector	Hewlett-Packard	85685A	Nov. 18, 1995
Log Periodic Antenna	EMCO	3146	Apr. 17, 1995
High Power Bicon. Ant.	EMCO	3108	Apr. 13, 1995
Spectrum Monitor	Rohde and Schwarz	EZM	N.C.R.

For ESD-, RS- and EFT/Burst Test:

Kind of Equipment	Manufacturer	Type	Calibrat. Date
ESD Simulator	Keytek	2000 (with DN1&DT1)	May 18, 1995
Signal Source	Marconi	2030	Oct. 13, 1995
Power Meter	Boonton	9200B	Oct. 13, 1995
Probe	Holaday	HI-4422	Mar. 08, 1995
Amplifier 1	Kalmus	225LCR	May 26, 1995
Amplifier 2	Kalmus	7100LC	N.C.R.
Controller	HP	23YLBFW	N.C.R.
GTEM Cell	Emco	5317	N.C.R.
Directional Coupler	AR	DC2500	N.C.R.
Fiber Optics /RS232	Holaday	HI-4413G	N.C.R.
EFT/Burst Gener.	KEYTEK	801-4	May 18, 1995

3.5. Abbreviations

PASS means 'complied with requirement'	N/A means 'not applicable'
FAIL means 'not complied'	? means 'open item'
N.C.R. means 'no calibration required'	



4. Test Results EMISSION

Result:	PASS
---------	------

4.1. Continuous Interferences

TÜV Rheinland
Product Safety GmbH
P 9 6 6 3 3 3 6

4.1.1. Conducted Emission (AC Mains)

Port: AC Mains

Basic Standard: EN 55 022:1994, clause 5.1

Frequency Range: 0.15 - 30MHz

Limits: Mains Terminal, table 1 (Class A)

Result:	PASS
---------	------

Test Setup

Input Voltage: AC 230V, 50Hz

Operational mode: ON

Earthing: through power cord

If the result of the measurement with the Quasi Peak detector is below the Average limit the measurement with Average detector can be omitted.



Table 1: Conducted Emission, AC Mains; 0.15 - 30MHz

TÜV Rheinland
Product Safety GmbH

Settings

P 9 6 6 3 3 3 6

Frequency			Settings		
Start	Stop	Step Size	IF Bandwidth	Detector	Meas. Time
0.15 MHz	30MHz		10kHz	QP	20 ms

Model No. PCL-732

Freq. (MHz)	Meter Reading (dBuV)				Factor (dB)	Limit (dBuV)		Result (dBuV)				
	Q.P. Value		AVE. Value			Q.P. Value	AVE. Value	Q.P. Value		AVE. Value		
	N	L1	N	L1				N	L1	N	L1	
0.183	39.4	43.6	----	----	0.0	79.0	66.0	39.4	43.6	----	----	
0.206	36.8	41.6	----	----	0.0	79.0	66.0	36.8	41.6	----	----	
0.272	40.2	42.8	----	----	0.0	79.0	66.0	40.2	42.8	----	----	
0.941	32.8	31.4	----	----	0.0	73.0	60.0	32.8	31.4	----	----	
11.975	32.6	32.6	----	----	0.0	73.0	60.0	32.6	32.6	----	----	
15.979	32.4	32.2	----	----	0.0	73.0	60.0	32.4	32.2	----	----	

Model No. PCL-731

Freq. (MHz)	Meter Reading (dBuV)				Factor (dB)	Limit (dBuV)		Result (dBuV)				
	Q.P. Value		AVE. Value			Q.P. Value	AVE. Value	Q.P. Value		AVE. Value		
	N	L1	N	L1				N	L1	N	L1	
0.183	40.6	43.8	----	----	0.0	79.0	66.0	40.6	43.8	----	----	
0.270	40.4	42.2	----	----	0.0	79.0	66.0	40.4	42.2	----	----	
0.941	33.4	42.6	----	----	0.0	73.0	60.0	33.4	42.6	----	----	
1.676	32.6	33.0	----	----	0.0	73.0	60.0	32.6	33.0	----	----	
11.975	32.4	31.8	----	----	0.0	73.0	60.0	32.4	31.8	----	----	
15.979	32.6	32.4	----	----	0.0	73.0	60.0	32.6	32.4	----	----	

Model No. PCLD-885, PCLD-786

Freq. (MHz)	Meter Reading (dBuV)				Factor (dB)	Limit (dBuV)		Result (dBuV)				
	Q.P. Value		AVE. Value			Q.P. Value	AVE. Value	Q.P. Value		AVE. Value		
	N	L1	N	L1				N	L1	N	L1	
0.185	39.6	43.8	----	----	0.0	79.0	66.0	39.6	43.8	----	----	
0.207	36.4	41.8	----	----	0.0	79.0	66.0	36.4	41.8	----	----	
0.270	40.0	42.8	----	----	0.0	79.0	66.0	40.0	42.8	----	----	
3.397	38.2	37.8	----	----	0.0	73.0	60.0	38.2	37.8	----	----	
6.926	33.2	34.2	----	----	0.0	73.0	60.0	33.2	34.2	----	----	
11.975	32.6	33.2	----	----	0.0	73.0	60.0	32.6	33.2	----	----	

**Model No. PCLD-7225**

Freq. (MHz)	Meter Reading (dBuV)				Factor (dB)	Limit (dBuV)		Result (dBuV)				
	Q.P. Value		AVE. Value			Q.P. Value	AVE. Value	Q.P. Value		AVE. Value		
	N	L1	N	L1				N	L1	N	L1	
0.183	39.8	43.6	----	----	0.0	79.0	66.0	39.8	43.6	----	----	
0.211	37.0	42.8	----	----	0.0	79.0	66.0	37.0	42.8	----	----	
0.272	39.8	42.4	----	----	0.0	79.0	66.0	39.8	42.4	----	----	
3.478	38.2	39.8	----	----	0.0	73.0	60.0	38.2	39.8	----	----	
6.805	33.6	36.2	----	----	0.0	73.0	60.0	33.6	36.2	----	----	
11.975	32.6	32.4	----	----	0.0	73.0	60.0	32.6	32.4	----	----	

Model No. PCL-832

Freq. (MHz)	Meter Reading (dBuV)				Factor (dB)	Limit (dBuV)		Result (dBuV)				
	Q.P. Value		AVE. Value			Q.P. Value	AVE. Value	Q.P. Value		AVE. Value		
	N	L1	N	L1				N	L1	N	L1	
0.178	37.8	42.2	----	----	0.0	79.0	66.0	37.8	42.2	----	----	
0.207	39.2	42.8	----	----	0.0	79.0	66.0	39.2	42.8	----	----	
0.272	42.0	42.0	----	----	0.0	79.0	66.0	42.0	42.0	----	----	
1.600	33.0	35.2	----	----	0.0	73.0	60.0	33.0	35.2	----	----	
11.975	32.2	32.8	----	----	0.0	73.0	60.0	32.2	32.8	----	----	
15.979	33.0	31.4	----	----	0.0	73.0	60.0	33.0	31.4	----	----	

Notes : 1) Place of Measurement : ETC's Shielded Room, 40 cm table height

2) N : One end & Ground,
L1 : The other end & Ground

3) Calculation: Meter Reading + Factor = Result

TÜV Rheinland
Product Safety GmbH
P 9 6 6 3 3 3 6

Figure 1: Conducted Emission, AC Mains; 0.15 - 30MHz (PCL-732)

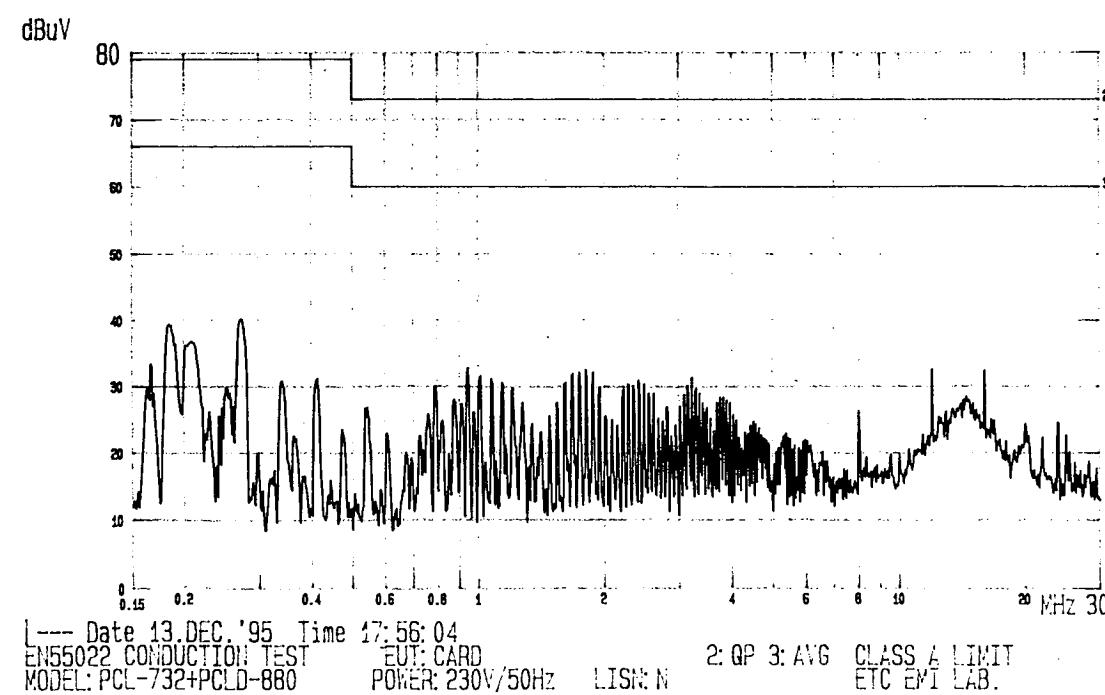
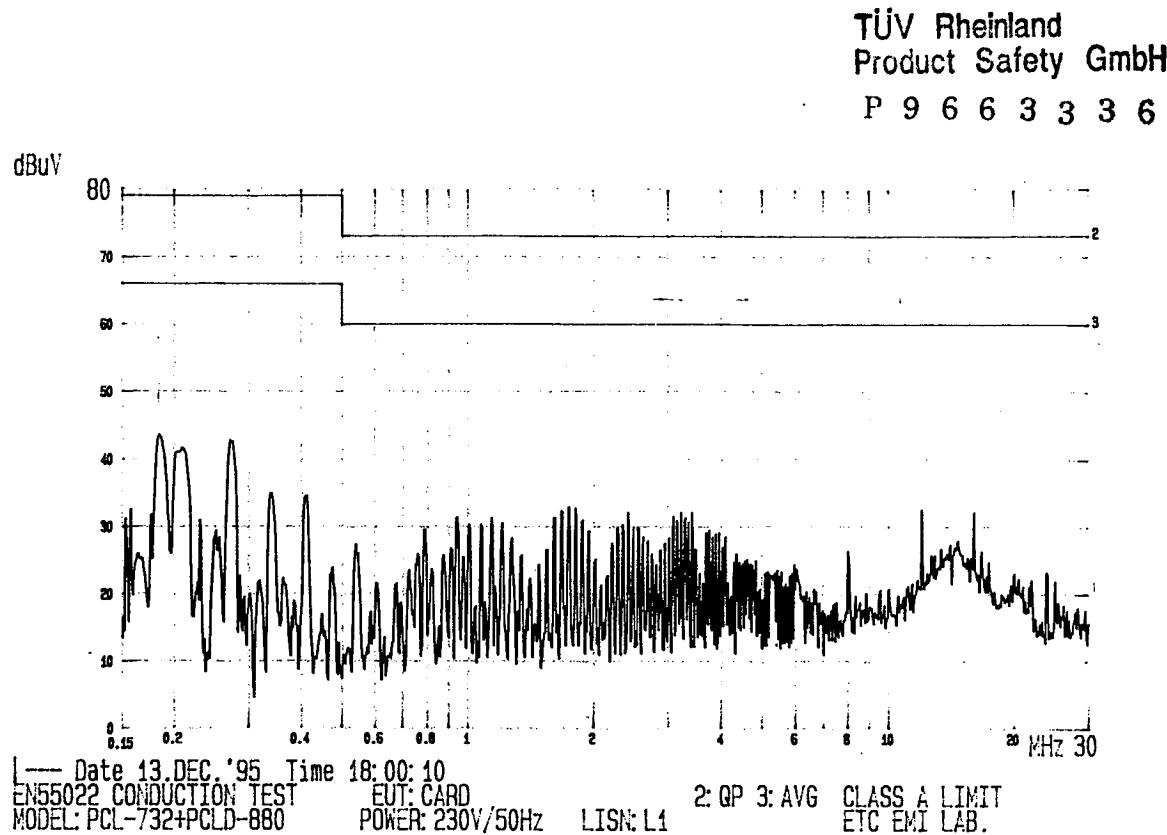


Figure 2: Conducted Emission, AC Mains; 0.15 - 30MHz (PCL-731)

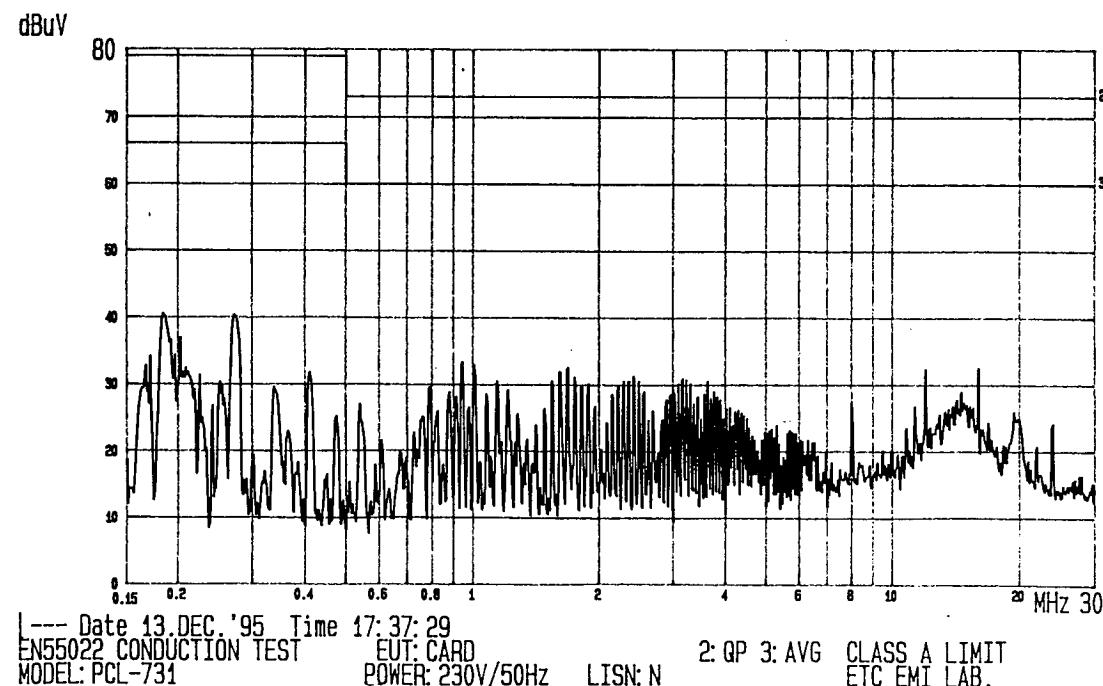
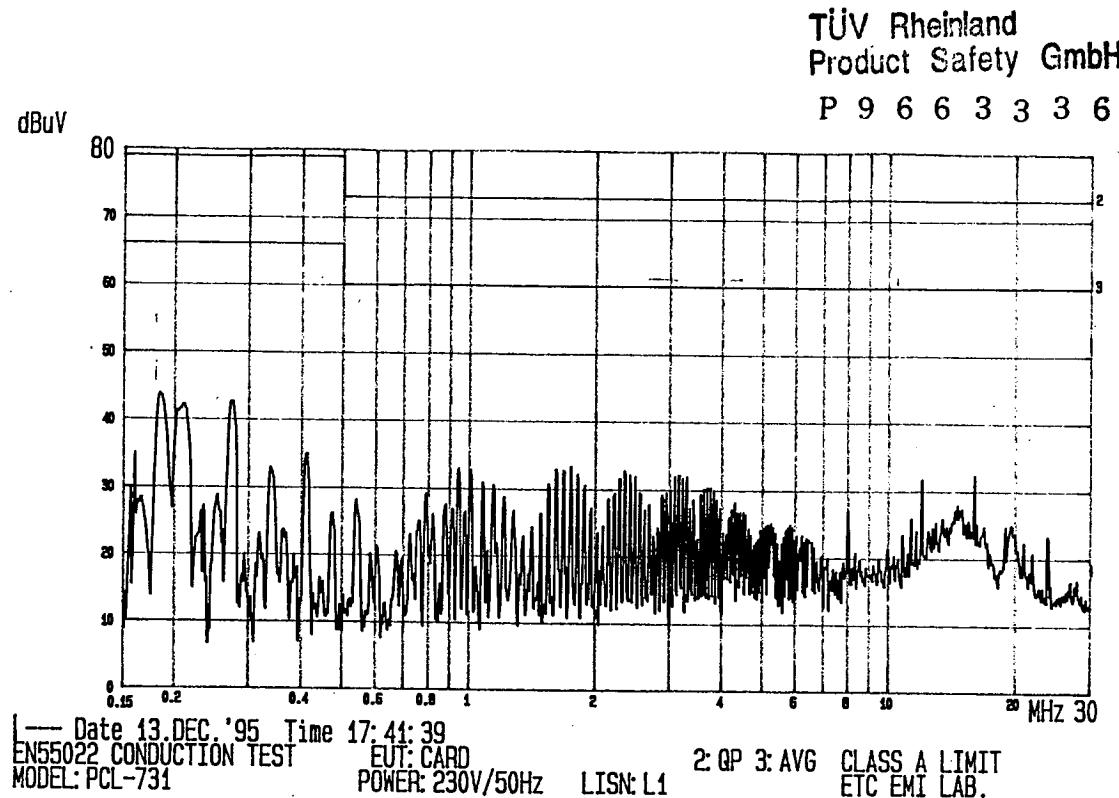


Figure 3: Conducted Emission, AC Mains; 0.15 - 30MHz (PCLD-885, PCLD-786)

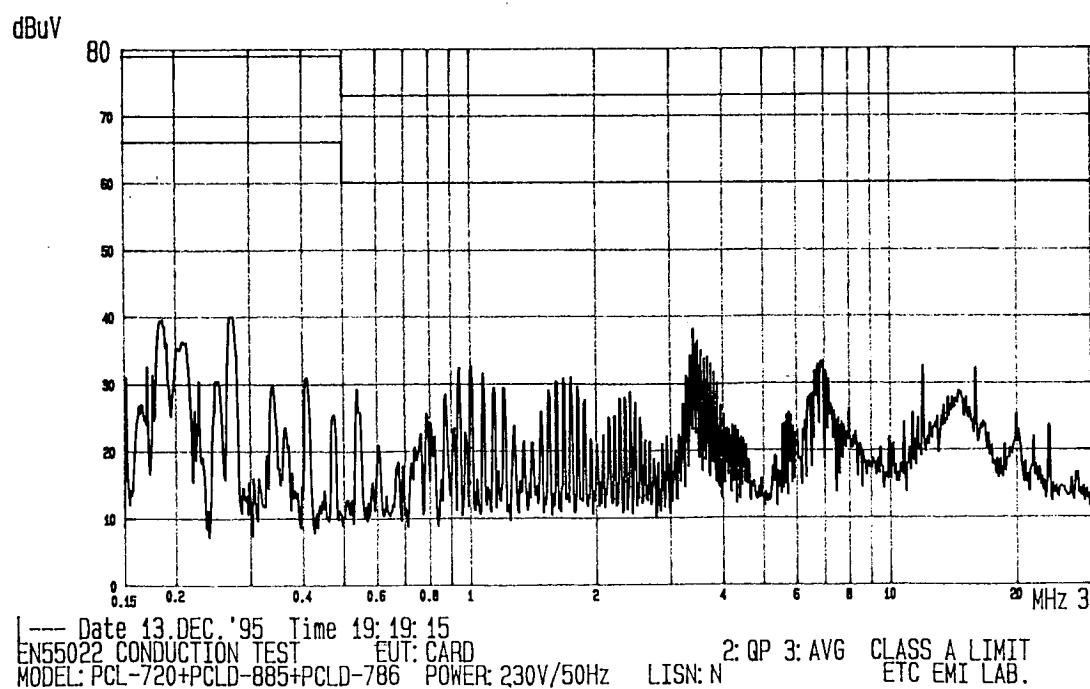
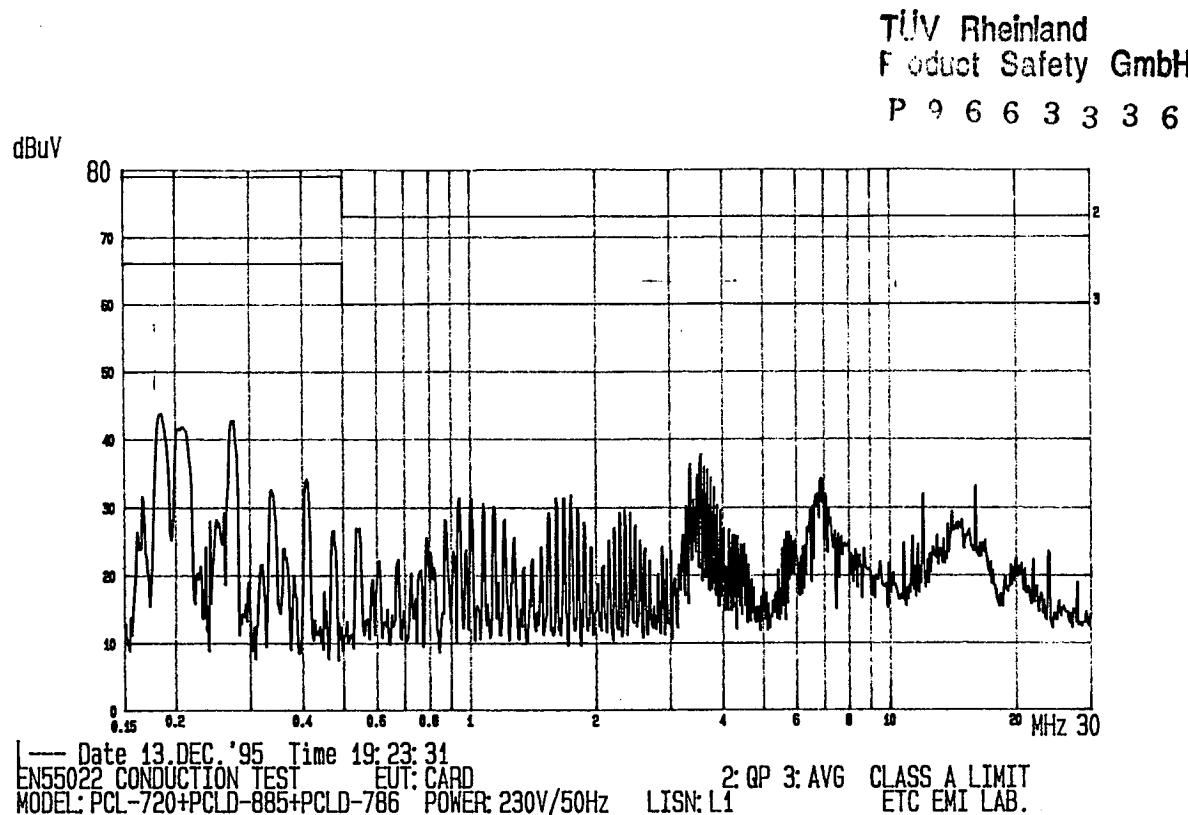


Figure 4: Conducted Emission, AC Mains; 0.15 - 30MHz (PCLD-7225)

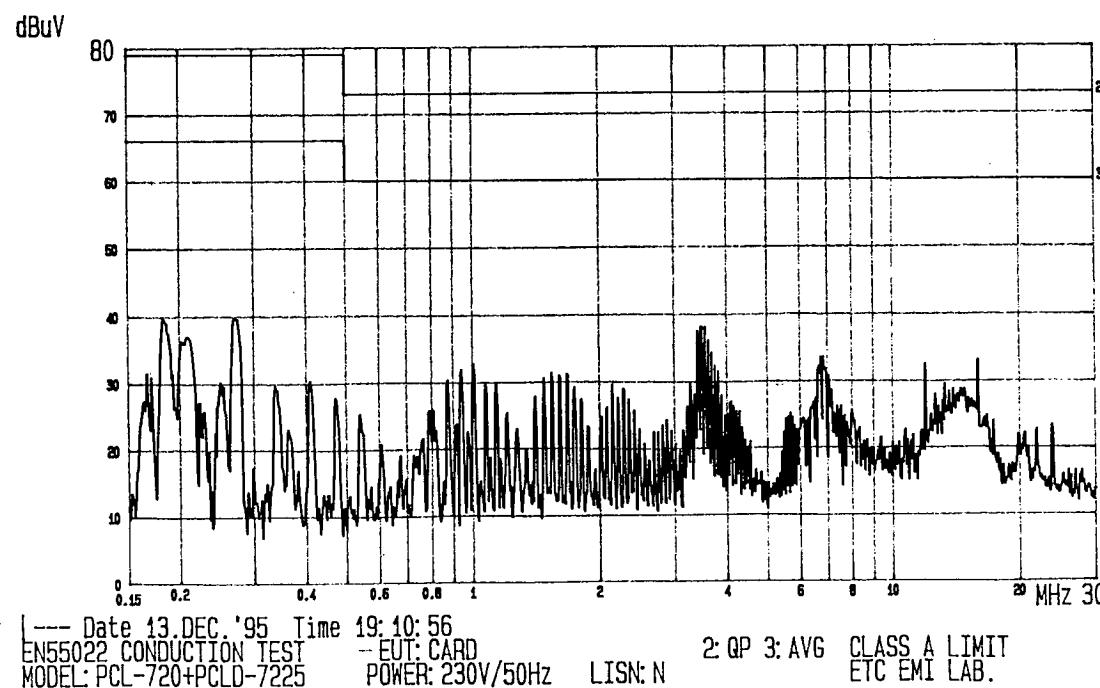
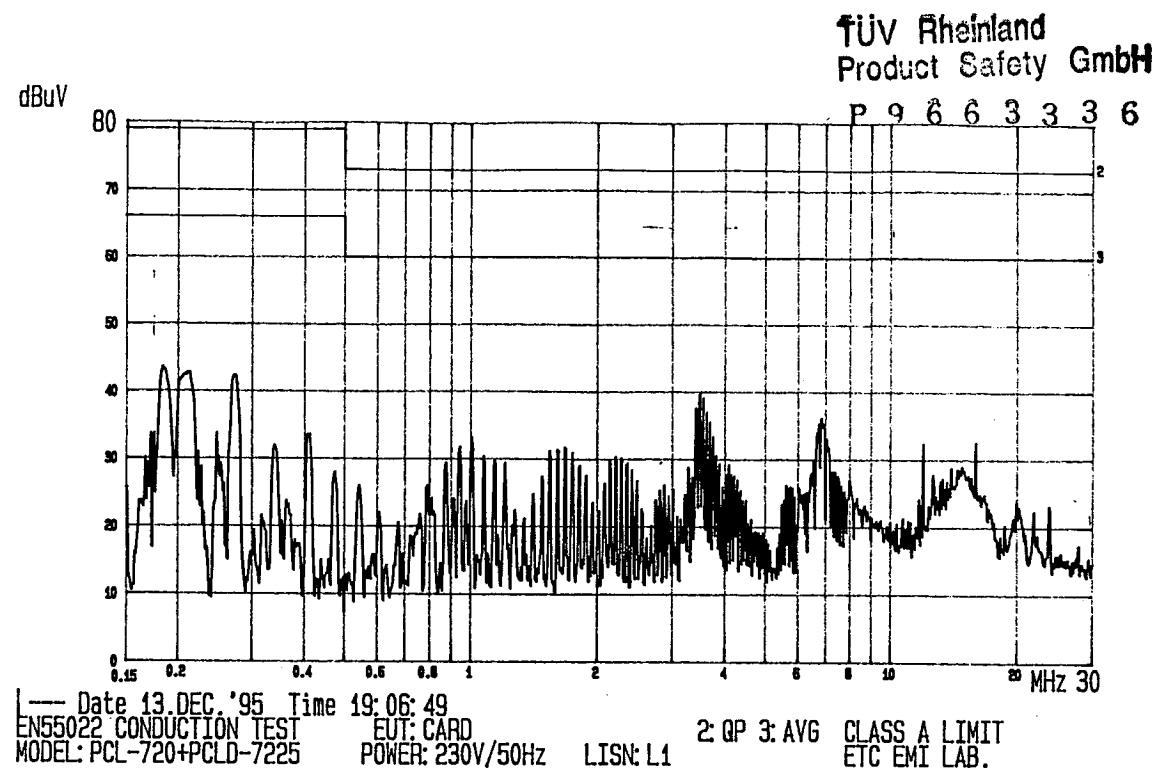
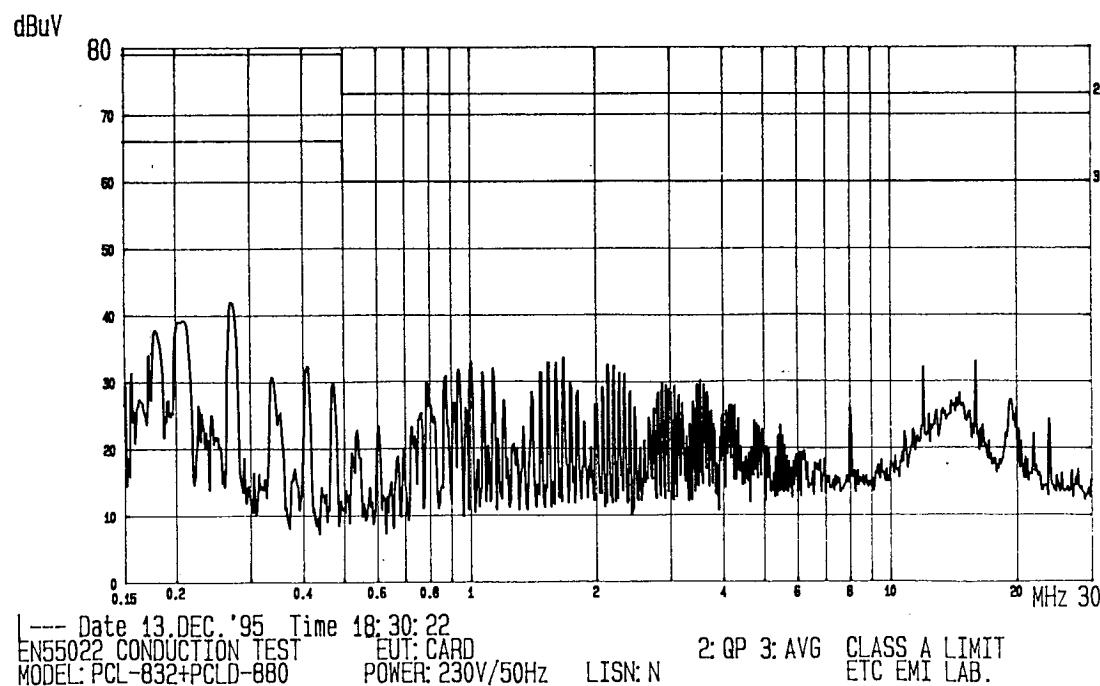
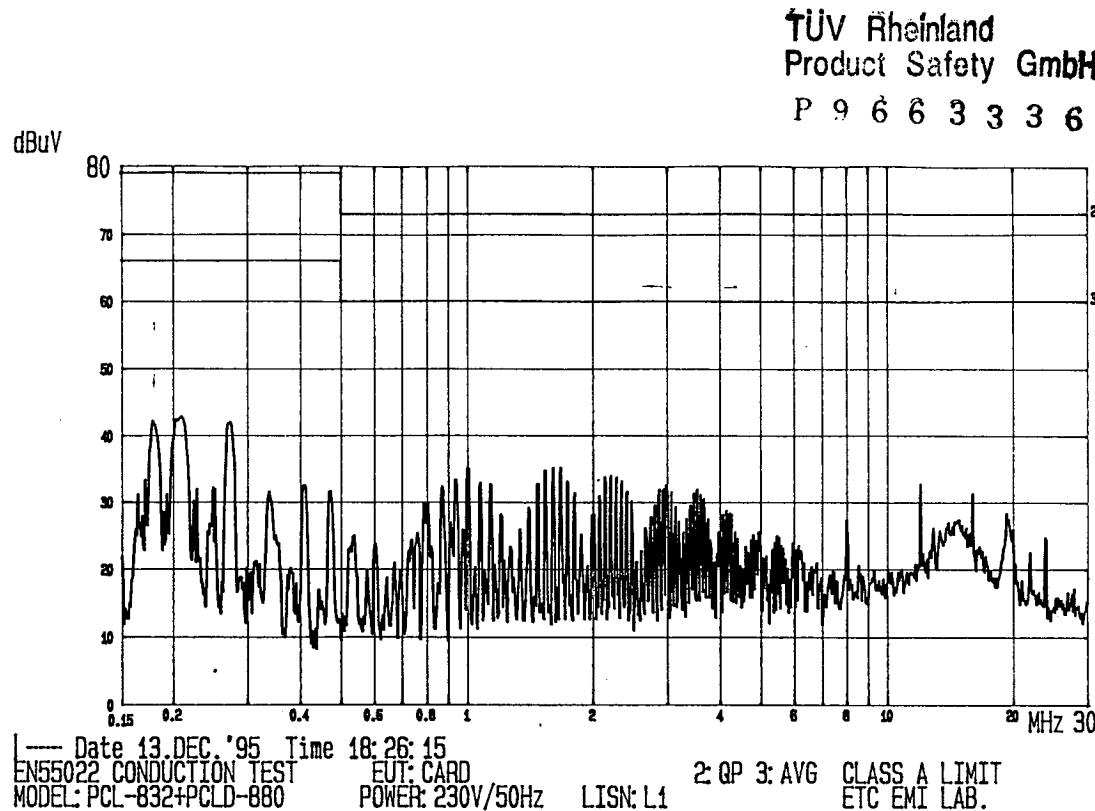


Figure 5: Conducted Emission, AC Mains; 0.15 - 30MHz (PCL-832)





4.1.2. Radiated Emission

Port: Enclosure
Basic Standard: EN 55 022:1994, clause 6
Frequency Range: 30 - 1000MHz
Limits: clause 6, table 3, (class A)

TÜV Rheinland
Product Safety GmbH
P 9 6 6 3 3 3 6

Result:

PASS

Test Setup

Input Voltage: AC 230V, 50Hz
Operational mode: ON
Earthing: through power cord

Disturbances other than those mentioned are small or not detectable.

Table 2: Radiated Emission, Mains; 30 - 1000MHz
**TÜV Rheinland
Product Safety GmbH**
P 9 6 6 3 3 3 6
Settings

Frequency			Settings		
Start	Stop	Step Size	IF Bandwidth	Detector	Meas. Time
30MHz	1 GHz		120kHz	Quasi-Peak	20ms

Model No. PCL-732

Emission Frequency (MHz)	Meter Reading (dBuV)		Corr'd Factor (dB)	Result (dBuV/m)		Limit (dBuV/m)	Margin (dB)
	Hor.	Vert.		Hor.	Vert.		
68.4	43.4	47.9	-15.3	28.1	32.6	40.0	-7.4
84.6	43.3	46.4	-16.0	27.3	30.4	40.0	-9.6
109.4	29.2	42.6	-9.9	19.3	32.7	40.0	-7.3
124.0	41.9	44.7	-10.3	31.6	34.4	40.0	-5.6
143.6	32.8	44.6	-10.5	22.3	34.1	40.0	-5.9
191.8	35.2	37.9	-5.0	30.2	32.9	40.0	-7.1

Model No. PCL-731

Emission Frequency (MHz)	Meter Reading (dBuV)		Corr'd Factor (dB)	Result (dBuV/m)		Limit (dBuV/m)	Margin (dB)
	Hor.	Vert.		Hor.	Vert.		
73.0	47.7	49.1	-16.9	30.8	32.2	40.0	-7.8
85.8	46.6	49.9	-15.8	30.8	34.1	40.0	-5.9
90.2	45.2	47.0	-13.7	31.5	33.3	40.0	-6.7
127.8	40.1	44.5	-11.4	28.7	33.1	40.0	-6.9
139.0	45.6	45.8	-10.6	35.0	35.2	47.0	-4.8
158.9	39.6	41.1	-7.8	31.8	33.3	47.0	-6.7

Model No. PCLD-885, PCLD-786

Emission Frequency (MHz)	Meter Reading (dBuV)		Corr'd Factor (dB)	Result (dBuV/m)		Limit (dBuV/m)	Margin (dB)
	Hor.	Vert.		Hor.	Vert.		
56.4	41.2	48.0	-13.3	27.9	34.7	40.0	-5.3
75.1	48.8	51.3	-17.2	31.6	34.1	40.0	-5.9
85.6	42.9	49.9	-15.8	27.1	34.1	40.0	-5.9
150.2	41.5	45.4	-10.0	31.5	35.4	40.0	-4.6
177.8	37.9	41.3	-6.0	31.9	35.3	40.0	-4.7
191.7	37.1	41.9	-5.0	32.1	36.9	40.0	-3.1

Model No. PCLD-7225

Emission Frequency (MHz)	Meter Reading (dBuV)		Corr'd Factor (dB)	Result (dBuV/m)		Limit (dBuV/m)	Margin (dB)
	Hor.	Vert.		Hor.	Vert.		
53.0	37.1	44.6	-12.8	24.3	31.8	40.0	-8.2
76.6	44.7	47.0	-17.4	27.3	29.6	40.0	-10.4
79.7	41.7	48.3	-16.8	24.9	31.5	40.0	-8.5
83.5	50.2	46.3	-16.5	33.7	29.8	40.0	-6.3
135.8	33.9	34.6	-10.5	23.4	24.1	40.0	-15.9
159.7	29.9	29.6	-7.2	22.7	22.4	40.0	-17.3

Model No. PCL-832

Emission Frequency (MHz)	Meter Reading (dBuV)		Corr'd Factor (dB)	Result (dBuV/m)		Limit (dBuV/m)	Margin (dB)
	Hor.	Vert.		Hor.	Vert.		
48.0	41.0	46.8	-12.6	28.4	34.2	40.0	-5.8
66.8	48.6	46.6	-13.9	34.7	32.7	40.0	-5.3
74.4	51.6	50.3	-17.2	34.4	33.1	40.0	-5.6
119.54	42.5	28.0	-9.1	33.4	18.9	40.0	-6.6
177.68	34.7	28.4	-6.0	28.7	22.4	40.0	-11.3
184.52	31.6	26.7	-5.2	26.4	21.5	40.0	-13.6

TÜV Rheinland
Product Safety GmbH
 P 9 6 6 3 3 3 6

Notes : 1) Place of Measurement : ETC's Measuring Site

2) Distance of Measurement : 10 m (30-1000MHz)

3) Height of table on which the EUT was placed : 0.8m

4) Height of Receiving Antenna : (30 - 1000MHz) 1 - 4 m

5) Calculation: Meter Reading + Factor = Result



4.2. Disturbances in Supply Systems

TÜV Rheinland
Product Safety GmbH

P 9 6 6 3 3 3 6

4.2.1. Harmonics

Port: Mains

Basic Standard: EN 60 555-2

Limits: EN 60 555-2, clause 4.1

Result:

N/A

The harmonics on AC Mains in the frequency from 0 to 2kHz were not measured because the EUT as a Digital I/O Card for an industrial PC is not in the scope of EN 60 555-2.

4.2.2. Voltage Fluctuations

Port: Mains

Basic Standard: EN 60 555-3

Limits: EN 60 555-3, clause 6.2

Result:

N/A

The voltage fluctuations on AC Mains were not measured because the EUT as a Digital I/O Card for an industrial PC is not in the scope of EN 60 555-3.



5. Test Results IMMUNITY

Result:	PASS
---------	------

5.1. Enclosure port

TÜV Rheinland
Product Safety GmbH

5.1.1. Radio-Frequency Electromagnetic Field

P 9 6 6 3 3 3 6

Port: Enclosure

Basic Standard: IEC 801-3

Performance Criteria: A

Test Specification: prEN 50 082-2

Frequency Range: 27 - 500MHz

Field Strength 10V/m (unmodulated)

(= level 3 of IEC 801-3)

Result:	PASS
---------	------

Test Setup

Input Voltage: AC 230V, 50Hz

Operational mode: ON

Earthing: through power cord

Temperature 26 °C

Relative Humidity 55 %

Table 3: Radio-frequency electromagnetic field; 27 - 270MHz

Settings

**TÜV Rheinland
Product Safety GmbH
P 9 6 6 3 3 3 6**

Frequency			Settings		
Start	Stop	Step Size	Field Strength	Sweep mode	Meas. Time
27MHz	270MHz	73kHz	10V/m	auto	200ms

No abnormalities were observed during and directly after the test and when investigating all models as described on page 3 of this document.

Table 4: Radio-frequency electromagnetic field; 270 - 500MHz

Settings

Frequency			Settings		
Start	Stop	Step Size	Field Strength	Sweep mode	Meas. Time
270MHz	500MHz	728kHz	10V/m	auto	200ms

No abnormalities were observed during and directly after the test and when investigating all models as described on page 3 of this document.

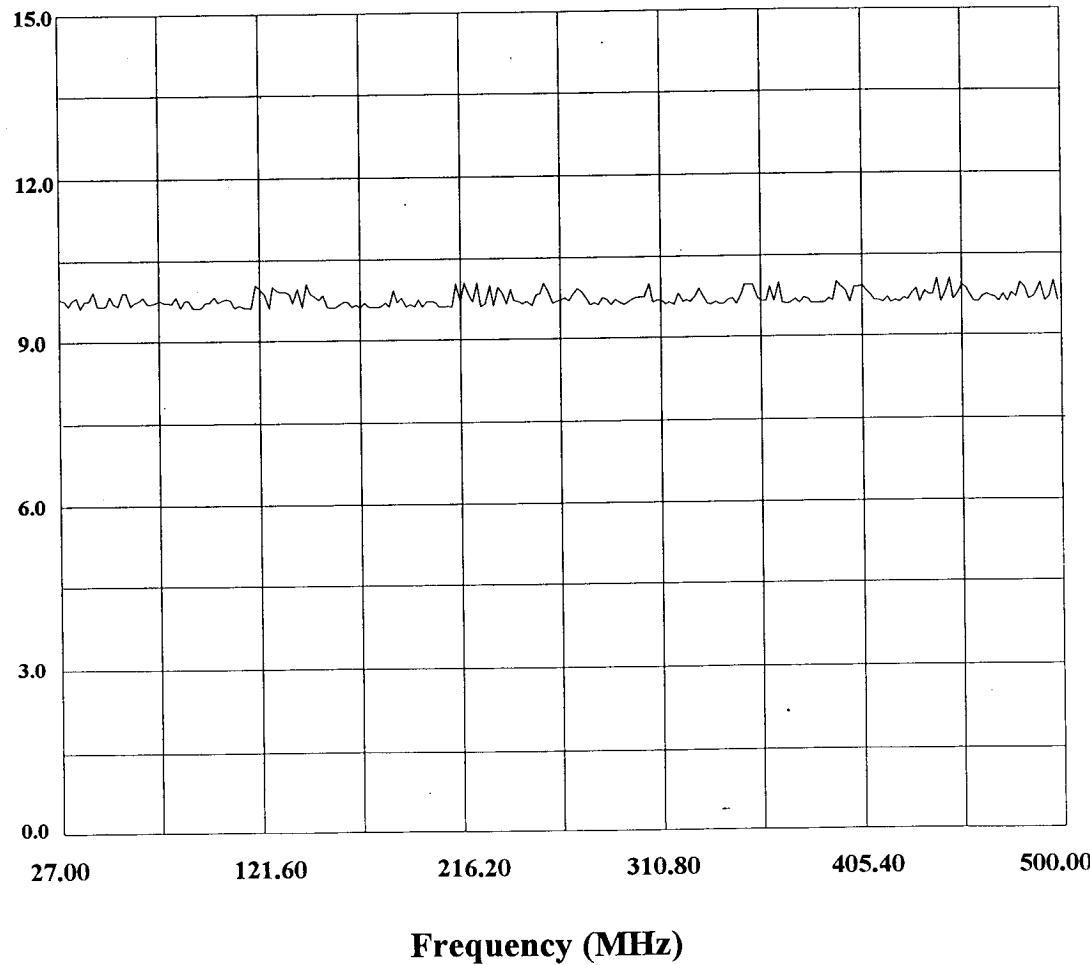
Figure 6: Radiated Susceptibility, Field Calibration

TÜV Rheinland
Product Safety GmbH
P 9 6 6 3 3 3 6

RADIATED SUSCEPTIBILITY TEST GRAPH

Title : Calibration
Date : DEC, 6, 1995

Field (V/M)





5.1.2. Electrostatic Discharge

TÜV Rheinland
Product Safety GmbH

P 9 6 6 3 3 3 6

Port: Enclosure
Basic Standard: IEC 801-2
Performance Criteria: B
Test Specification: prEN 50 082-2
Voltage: 8kV (Air Discharge)
(= level 3 of IEC 801-2)

Result:

PASS

Test Setup

Input Voltage: AC 230V, 50Hz
Operational mode: ON
Earthing: through power cord

Temperature 26 °C
Relative Humidity 55 %

Table 5: Electrostatic Discharge

Testpoint	Polarity	Number of Discharges	Observation	Result
Housing	+	10	normal function	PASS
Connectors (backside)	+	10	normal function	PASS

The data displayed on the monitor screen, for M/N PCL-720, PCLD-885 and PCLD-786, changed to "0" during the test but recovered directly after the test. All other models as described on page 3 of this document did not show any degradation in performance during and after the test.

5.2. Input and Output AC Power Ports

5.2.1. Fast Transients Common Mode

TÜV Rheinland
Product Safety GmbH
P 9 6 6 3 3 3 6

Port: Mains Plug

Basic Standard: IEC 801-4

Performance B

Criteria:

Test Specification: prEN 50 082-2

Peak Voltage: 2kV (= level 3 of IEC 801-4)

T_r/T_n 5/50ns

Burst Duration: 15ms

Rep. frequency 5kHz

Result:

PASS

Test Setup

Input Voltage: AC 230V, 50Hz

Operational mode: ON

Earthing: through power cord

Temperature 27 °C

Relative Humidity 56 %

Coupling: Coupling Network

Table 6: Fast transients common mode (Input and output AC power ports)

Testpoint	Polarity	Observation	Result
L	+/-	normal function	PASS
N	+/-	normal function	PASS
PE	+/-	normal function	PASS

The disturbance was shown on the monitor screen in form of a visual noise during the test but recovered itself directly after the test.



5.3. Ports for Signal Lines

5.3.1. Fast Transients Common Mode

TÜV Rheinland
Product Safety GmbH
P 0 6 6 3 3 3 6

Port: Signal Lines

Basic Standard: IEC 801-4

Performance B

Criteria:

Test Specification: prEN 50 082-2

Peak Voltage: 1kV (= level 2 of IEC 801-4)

T_r/T_n 5/50ns

Burst Duration: 15ms

Rep. frequency: 5kHz

Coupling: Capacitive Clamp

Result:

N/A

This test is not applicable to the signal lines since the interconnection cables and signal cables, respectively, have a length less than 3 m.

6. Photographs of the Test Set-up

**TÜV Rheinland
Product Safety GmbH**
P 9 6 6 3 3 3 6

Picture 1: Conducted Emission



Picture 2: Radiated Emission



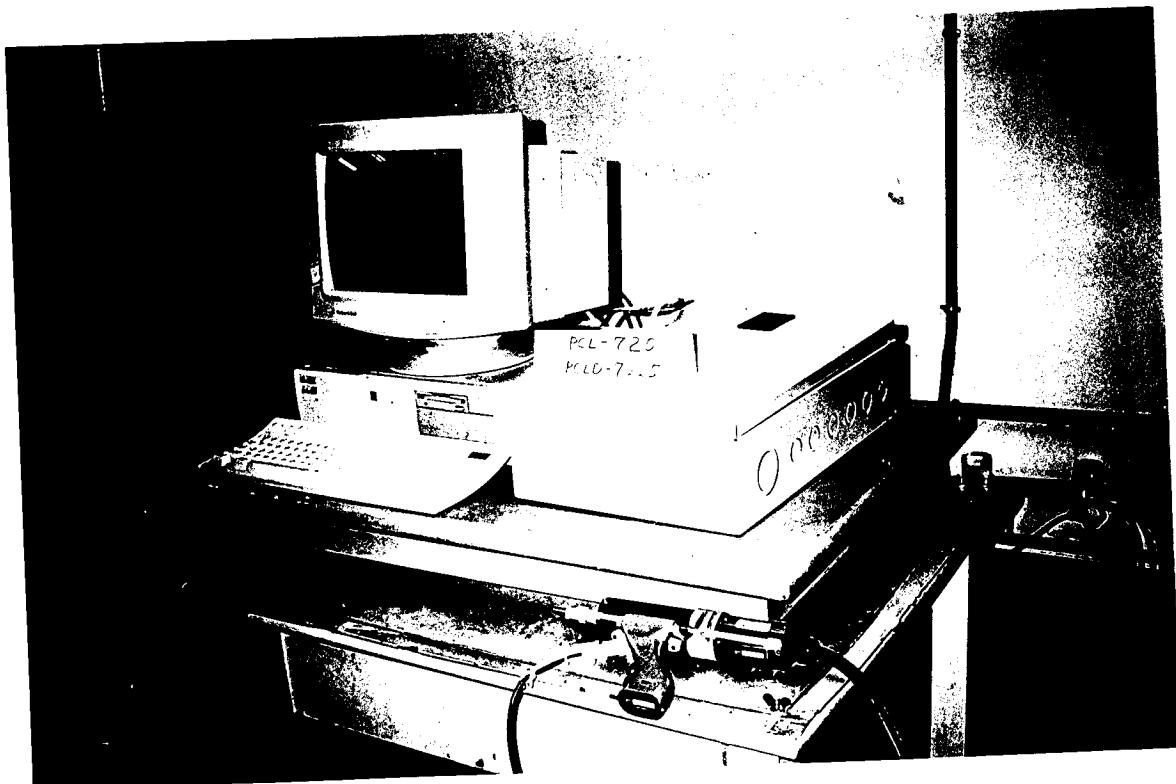
Picture 3: Radiated Susceptibility, Frequency Range 27MHz to 500Mhz



**TÜV Rheinland
Product Safety GmbH**

P 9 6 6 3 3 3 6

Picture 4: Electrostatic Discharge



Picture 5: Fast Transients on AC Mains



**TÜV Rheinland
Product Safety GmbH
P 9 6 6 3 3 3 6**

7. List of Tables

TÜV Rheinland
Product Safety GmbH

TABLE 1: LIST OF TEST AND MEASUREMENT EQUIPMENT	P. 9. 6. 6. 3. 3. 3. 6.....	6
TABLE 2: RADIATED EMISSION, MAINS; 30 - 1000MHz.....		16
TABLE 3: RADIO-FREQUENCY ELECTROMAGNETIC FIELD; 27 - 270MHz.....		20
TABLE 4: RADIO-FREQUENCY ELECTROMAGNETIC FIELD; 270 - 500MHz.....		20
TABLE 5: ELECTROSTATIC DISCHARGE.....		22
TABLE 6: FAST TRANSIENTS COMMON MODE (INPUT AND OUTPUT AC POWER PORTS).....		23

8. List of Figures

FIGURE 1: CONDUCTED EMISSION, AC MAINS; 0.15 - 30MHz (PCL-731)	10
FIGURE 2: CONDUCTED EMISSION, AC MAINS; 0.15 - 30MHz (PCL-731)	11
FIGURE 3: CONDUCTED EMISSION, AC MAINS; 0.15 - 30MHz (PCLD-885, PCLD-786)	12
FIGURE 4: CONDUCTED EMISSION, AC MAINS; 0.15 - 30MHz (PCLD-7225)	13
FIGURE 5: CONDUCTED EMISSION, AC MAINS; 0.15 - 30MHz (PCL-832)	14
FIGURE 6: RADIATED SUSCEPTIBILITY, FIELD CALIBRATION	21

9. List of Pictures

PICTURE 1: CONDUCTED EMISSION.....	25
PICTURE 2: RADIATED EMISSION	25
PICTURE 3: RADIATED SUSCEPTIBILITY, FREQUENCY RANGE 27MHz TO 500MHz	26
PICTURE 4: ELECTROSTATIC DISCHARGE	26
PICTURE 5: FAST TRANSIENTS ON AC MAINS	27

Gesehen
den 21.03.1996
TÜV Rheinland Product Safety GmbH