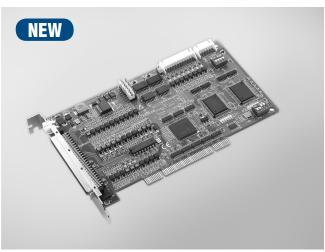
PCI-1244U

Entry-level 4-axis Stepping and Servo Motor Control Universal PCI Card



Features

- Independent 4-axis motion control
- Hand wheel and jog function
- 2-axis linear interpolation function
- Simultaneous start/stop motion on multiple axes
- Change speed on the fly
- Programmable T/S-curve acceleration/deceleration rate
- Up to 2.4 Mpps output for each axis
- Two pulse output types: CW/CCW or pulse/direction
- Up to 1 MHz encoder input for each axis
- Two encoder pulse input types: A/B phase or CW/CCW
- Constant speed control
- Position management and software limit switch function
- BoardID™ switch





Introduction

PCI-1244U is a 4-axis stepping/servo motion control card with PCI interface. PCI-1244U uses two ASICs to perform 4-axis motion control. It's designed for general-purpose motion applications. The card simplifies stepping and servo motor control and its motion ASIC builds in a variety of motion control functions, such as 2-axis linear interpolation, T/S-curve acceleration/deceleration rate, continuous motion, in positioning, home return and more. PCI-1244U performs motion control functions without processor load during driving. For advanced applications, the Windows DLL drivers and user-friendly examples is provided to decrease your programming load. Through the free bundled utility "Common Motion Manager", you can complete configuration and diagnosis easily.

Specifications

Pulse Type Motion Control

 Motor Driver Support Pulse-type servo/stepping

Number of Axes

Interpolation 2-axis linear Max. Output Speed 2.4 Mpps

 Step Count Range 0 ~ 268,435,455 (28-bit)

 Pulse Output Type Pulse/direction (1-pulse, 1-direction type) or

CW/CCW (2-pulse type)

 Position Counters Range of command and actual position

 Velocity Profiles T-Curve, S-Curve

Local I/O

Machine Interfaces: PEL x 4, MEL x 4, ORG x 4 Servo Driver Interfaces: ALM x 4, INP x 4

Encoder Interface

Input Type Quadrature (A/B phase) or up/down Counts per Enc. Cycle x1, x2, x4 (A/B phase only)

 Input Range 5 ~ 25 V Isolation Protection 2,500 V_{DC} Max. Input Frequency 1 MHz

General

 Bus Type Universal PCI V2.2

Certifications

1 x 100-pin SCSI female connector Connectors Dimensions (L x H) 175 x 100 mm (6.9" x 3.9") Power Consumption 5 V @ 900 mA max.

- Humidity 5 ~ 95% RH, non-condensing (IEC 68-2-3)

 Operating Temperature 0 ~ 50° C (32 ~ 122° F) Storage Temperature -20 ~ 80° C (-4 ~ 176° F)

Ordering Information

 PCI-1244U Entry-level 4-axis Servo Motor Control PCI Card

ADAM-39100 100-pin DIN-rail SCSI Wiring Board

PCL-101100M-1 100-pin SCSI Cable, 1 m PCL-101100M-3 100-pin SCSI Cable, 3 m